

Page 19, lines 12 – 16, **replace** the paragraphs “Figure 8 ... of the present invention.” and “Figure 9... of Figure 8.” with the following paragraphs:

Figures 8A and 8B are respective simple and more complex schematic flow diagrams of the production of low weight modular carpet tiles in accordance with selected embodiments of the present invention.

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Figure 9 is a tabular representation of the materials, dimensions, temperatures, and the like used in the process of Figures 8A and 8B.

Page 20, line 3, following the paragraph “Figures 19 and 19A... present invention.”, please **add** the following new paragraphs:

FIG. 19 is a schematic view representing still another alternative apparatus and process of the present invention without felt.

FIG. 19A is a schematic view illustrating still yet another alternative embodiment of the apparatus and process of the present invention without felt (secondary backing) or scrim (reinforcement layer).

Page 22, lines 19 – 23, and page 23, lines 1 – 12, **replace** the paragraphs “In accordance with one...a coating roller.” and “In accordance with ... backing 122 exposed.” with the following paragraphs:

In accordance with one example of the present invention and with reference to FIG. 2A of the drawings, the primary carpet 112 is a loop pile tufted carpet formed by tufting, for example, a non-heatset yarn through the primary backing, then washing, steaming, drying, and injection or jet dying thereon a, preferably, monolithic or orientation independent design, color, or pattern to form, for example, a 12 foot wide primary carpet precursor of loop pile 120 and primary backing 122. By using a non-heatset

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